



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RB T102095-PO**  
**Job Sheet 182640**



Part No: RB T102095-PO

Job Qty: 2 ea

Part Name: Ring Stake Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 10/24/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG RB T102095 Rev. 3 IPP Rev. A 18.08.29 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |            |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 100   | Purchasing | 2 pcs |            | 10/24/18 | 0.00      | 0.00    | Purchasing            |           | NOV 19 2018    |
| 110   | Packaging  | 2 pcs |            | 10/24/18 | 0.00      | 0.00    | Packaging2            |           | NOV 19 2018    |
| 120   | QC         | 2 pcs |            | 10/24/18 | 0.00      | 0.00    | QC6                   |           | 38             |
| 130   | Small Fab  | 2 pcs |            | 10/24/18 | 0.00      | 0.20    | Small Fab-2           |           | FILE           |
| 140   | QC         | 2 pcs |            | 10/24/18 | 0.00      | 0.00    | QC5                   |           | 8              |
| 150   | Packaging  | 2 pcs |            | 10/24/18 | 0.00      | 0.00    | Packaging3            |           | DALE           |
| 160   | QC21-FG    | 2 Ea  |            | 10/24/18 | 0.00      | 0.00    | QC21                  |           | 21 NOV 20 2018 |

Part Op 100 - Issue P/O: 040576 MANUFACTURE RB T102095 AS PER DWG Supplier: AIRCRAFT HARDWARE ACCESS  
Descriptions: -Certificate of conformity is required  
130 - Re-identify as required.

AUG 29 2018

### Job BOM

| Part / Item | Component Name  | Quantity     | Operation      | Container |
|-------------|-----------------|--------------|----------------|-----------|
| RB T102095P | Ring Stake Tool | 2 pcs (1 ea) | 100-Purchasing | 5129013   |

### Job Allocations

| Operation      | Component Part | Required | Inventory | Allocated |
|----------------|----------------|----------|-----------|-----------|
| 100-Purchasing | RB T102095P    | 2        | 0         | 0         |

### Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Plex 8/29/18 10:36 AM dart.baker.diane

Container No: S129078



Part: RB T102095

Job No: 182640

Serial No/Batch: S129078

Revision: 3

Inspector:

Exp Date:

Instructions:

NOV 1 1939  
NOV 1 1939  
28

NOV 1 1939





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# PURCHASE ORDER

## PO040876

**Supplier:** AIH001-VU  
Aircraft Hardware and Accessories  
P.O. Box 14007  
Ft Worth, TX 76617 USA  
Phone: 817 680 3523  
Fax: 817 838 9111

**PO No:** PO040876  
**PO Date:** 8/29/18  
**Due Date:** 10/24/18  
**Purchase Order**  
**Revision:**  
**Revision Date:**  
**Ship-To Contact:** Phone:

**E-MAILED**  
AUG 29 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Pytm Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

### Items

| Line Item | Job    | Part           | Supplier Part No | Description     | Status | Account | Due Date                | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price                 |
|-----------|--------|----------------|------------------|-----------------|--------|---------|-------------------------|----------------|-------------------|---------|------------------|--------------------------------|
| 1         | 182640 | RB<br>T102095P |                  | Ring Stake Tool | Firmed | -       | 10/24/18<br>NOV 19 2018 | 2 pcs          | 0 pcs             | 2 pcs   | \$2,200.00/pcs   | \$4,400.00                     |
|           |        |                |                  |                 |        |         |                         |                |                   |         |                  | <b>Grand Total:</b> \$4,400.00 |

DAS  
38  
9-89

### Order Notes

Procurement Quality Clauses  
A005 RIGHT OF ENTRY  
A016 PERSONNEL QUALIFICATION  
A026 CERTIFICATION OF MATERIAL CONFORMANCE  
A032 DOCUMENT SPECIAL REQUIREMENTS  
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS  
A040 NOTIFICATION OF QUALITY ESCAPE  
A041 QUALITY MANAGEMENT SYSTEM  
A042 DART NOTIFICATION BY SUPPLIER  
A043 RETENTION OF QUALITY DOCUMENTS  
  
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM  
  
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 8/29/18 10:39 AM dart.baker.diane



**AIRCRAFT HARDWARE & ACCES.**  
**P.O. BOX 14007 FT. WORTH TX 76117**  
**Phone: 817-680-3523 FAX- 817-416-5274**  
**e-mail: [sales@aircrafthardwareacces.com](mailto:sales@aircrafthardwareacces.com)**

## **Packing Slip**

**ATTN:** Shipping Dept.

**Date:** 11/16/2018

**TO:** DART AEROSPACE

1270 ABERDEEN STREET  
Hawkesbury ON K6A1K7

**Packer #** 111618 ✓

**Cust. PO #:** 40876 ✓

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| Qty | Tool #      | REF# | Description  |
|-----|-------------|------|--------------|
| 2 ✓ | RBT102095 ✓ |      | STAKING TOOL |

ALL MATERIALS, PARTS OR COMPONENTS HAVE BEEN INSPECTED  
AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS





## Patrick Lussier

**From:** sales@aircrafthardwareaccs.com  
**Sent:** Thursday, November 15, 2018 4:53 PM  
**To:** Patrick Lussier  
**Subject:** RE: RB T102095

Patrick,

REV 4 is not a good revision for Bell. We are working towards Bell's Rev. B drawing which I believe is the most current revision there is.

Stan

**From:** Patrick Lussier <plussier@dartaero.com>  
**Sent:** Thursday, November 15, 2018 1:55 PM  
**To:** sales@aircrafthardwareaccs.com  
**Subject:** RE: RB T102095

Are you working with Rev 4 ??

Thanks

**Patrick Lussier**  
Senior Buyer

**DART AEROSPACE**  
T 1 613 632-5200 ext : 730  
F 1 613 632-1053  
E [plussier@dartaero.com](mailto:plussier@dartaero.com)  
1 800 556-4166  
[www.dartaerospace.com](http://www.dartaerospace.com)



**From:** sales@aircrafthardwareaccs.com <sales@aircrafthardwareaccs.com>  
**Sent:** Thursday, November 15, 2018 2:51 PM  
**To:** Patrick Lussier <plussier@dartaero.com>  
**Subject:** RE: RB T102095

Hoping to get the pins back today from grind. Will keep you posted.

Stan

**From:** Patrick Lussier <plussier@dartaero.com>  
**Sent:** Thursday, November 15, 2018 10:43 AM  
**To:** sales@aircrafthardwareaccs.com  
**Subject:** RB T102095  
**Importance:** High

David Duval  
Rev B/D

Should BE R

Change placed  
per ECN





**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

|                               |                    |                                |                 |                |
|-------------------------------|--------------------|--------------------------------|-----------------|----------------|
| Date: 23-Oct-18               | Job No.: RB18-Bell | ADR Yes/No: N                  | ADR Date: N/A   | ECN #: 18- 831 |
| Product No.: RB T102095       |                    | Created By: ML                 | Approved By: ML |                |
| Product Name: Ring Stake Tool |                    | Checked By: <i>[Signature]</i> |                 |                |

Reason for Change:

New Issue

Documents Released:

RB T102095 Rev. D

IF APPLICABLE:    NCR: \_\_\_\_\_    PAR: \_\_\_\_\_    CAR: \_\_\_\_\_    CIR: \_\_\_\_\_    URF: \_\_\_\_\_

PAPERWORK UPDATE ☐    PARTS MUST COMPLY ☒    PREVIOUS PARTS SATISFACTORY ☐

| # | Quality Assurance / Customer Support Actions | Reqd | Resp | Notes | Complete |
|---|----------------------------------------------|------|------|-------|----------|
| 1 | Notify Previous Customers                    | N    |      |       |          |
| 2 | Notify Airbus                                | N    |      |       |          |
| 3 | Notify Leonardo                              | N    |      |       |          |
| 4 | Manufacturing Licensing Agreement Update     | N    |      |       |          |

| #  | Engineering Actions                                      | Reqd | Resp | Notes | Complete |
|----|----------------------------------------------------------|------|------|-------|----------|
| 5  | Required Documents/Drawings/Item ID's Under Review (URF) | N    |      |       |          |
| 6  | Update Master Document List (MDL)                        | N    |      |       |          |
| 7  | Update Document Record (DR)                              | N    |      |       |          |
| 8  | Update Product Compatibility Matrix                      | N    |      |       |          |
| 9  | Notify TC / FAA of Change (eg. ICA, 8110-3)              | N    |      |       |          |
| 10 |                                                          |      |      |       |          |

| #  | Document Control Actions                                             | Reqd | Resp | Notes | Complete           |
|----|----------------------------------------------------------------------|------|------|-------|--------------------|
| 11 | Move / Update Electronic Files / Design Journal                      | Y    | MG   |       | <i>ml 18.10.24</i> |
| 12 | Update Product Specification Files (Bluefiles)                       | N    |      |       |                    |
| 13 | Update Approved/Preliminary Dwg PDF Files                            | Y    | MG   |       | <i>ml 18.10.24</i> |
| 14 | Update Product Development Summary (STC applications)                | N    |      |       |                    |
| 15 | Update QSI 021 (TC/FAA STC) and/or STC Approval List                 | N    |      |       |                    |
| 16 | Create/Update Parts / STC Database                                   | Y    | MG   |       | <i>ml 18.10.24</i> |
| 17 | Update / Verify Authorized Release Certificate Database              | Y    | MG   |       | <i>ml 18.10.24</i> |
| 18 | Create / Update Change Record Form / Item Card Database              | N    |      |       |                    |
| 19 | Create / Update Packaging Process Plan (PPP)                         | N    |      |       |                    |
| 20 | Red Decals required on Packaging Process Plan (PPP)?                 | N    |      |       |                    |
| 21 | Update Controlled Supplier Documents (Qpulse) Database               | N    |      |       |                    |
| 22 | Update Grey Project Binder / Electronic Project Folder               | N    |      |       |                    |
| 23 | Update D-Part / M-Drawing / DSI / DEO Master Binders                 | N    |      |       |                    |
| 24 | Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's) | N    |      |       |                    |
| 25 |                                                                      |      |      |       |                    |

Description / Action:

please release drawing  
updated placard is located in CAD drawing directory

*on order - PO Rev?*  
*P2+L*  
*18.11.15*

ECN Verified & Complete: \_\_\_\_\_ Date: \_\_\_\_\_

